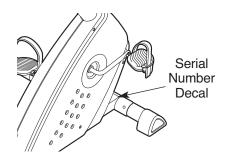


www.proform.com

# Model No. PFEX71808.0 Serial No.

Write the serial number in the space above for reference.



## **QUESTIONS?**

If you have questions, or if parts are damaged or missing, **DO NOT CONTACT THE STORE**; please contact Customer Care.

IMPORTANT: Please register this product (see the limited warranty on the back cover of this manual) before contacting Customer Care.

**CALL TOLL-FREE:** 

1-888-533-1333

Mon.-Fri., 6 a.m.-6 p.m. MT Sat. 8 a.m.-4 p.m. MT

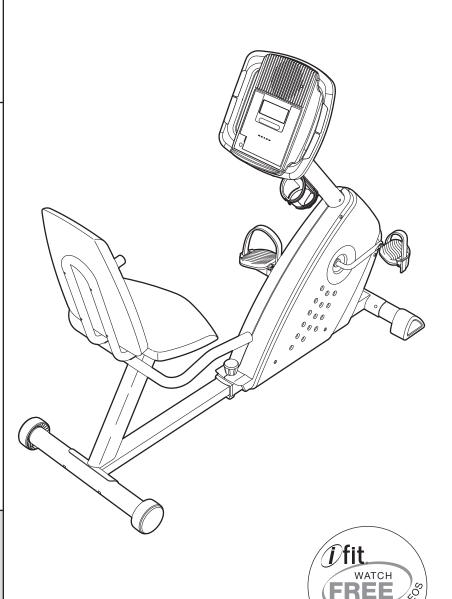
ON THE WEB:

www.proformservice.com

## **A** CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

# **USER'S MANUAL**



WORKOUT

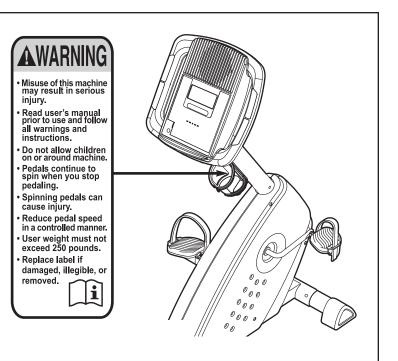
ifit.com

## **TABLE OF CONTENTS**

| WARNING DECAL PLACEMENT         |            |
|---------------------------------|------------|
| IMPORTANT PRECAUTIONS           |            |
| BEFORE YOU BEGIN                | 4          |
| ASSEMBLY                        |            |
| HOW TO USE THE EXERCISE BIKE    |            |
| MAINTENANCE AND TROUBLESHOOTING |            |
| EXERCISE GUIDELINES             | 16         |
| PART LIST                       |            |
| EXPLODED DRAWING                | 19         |
| ORDERING REPLACEMENT PARTS      | Back Cover |
| LIMITED WARRANTY                | Back Cover |

## WARNING DECAL PLACEMENT

This drawing shows the location(s) of the warning decal(s). If a decal is missing or illegible, see the front cover of this manual and request a free replacement decal. Apply the decal in the location shown. Note: The decal(s) may not be shown at actual size.



### IMPORTANT PRECAUTIONS

WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your exercise bike before using your exercise bike. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

- 1. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
- 2. Use the exercise bike only as described in this manual.
- 3. It is the responsibility of the owner to ensure that all users of the exercise bike are adequately informed of all precautions.
- 4. The exercise bike is intended for home use only. Do not use the exercise bike in a commercial, rental, or institutional setting.
- Keep the exercise bike indoors, away from moisture and dust. Do not put the exercise bike in a garage or covered patio, or near water.
- 6. Place the exercise bike on a level surface with at least 2 ft. (0.6 m) of clearance around the exercise bike. To protect the floor or carpet from damage, place a mat under the exercise bike.
- 7. Inspect and properly tighten all parts regularly. Replace any worn parts immediately.
- 8. Keep children under age 12 and pets away from the exercise bike at all times.

- Wear appropriate clothes while exercising; do not wear loose clothes that could become caught on the exercise bike. Always wear athletic shoes for foot protection.
- 10. The exercise bike should not be used by persons weighing more than 250 lbs. (113 kg).
- 11. The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.
- 12. The exercise bike does not have a free wheel; the pedals will continue to move until the flywheel stops. Reduce your pedaling speed in a controlled way.
- 13. Always keep your back straight while using the exercise bike; do not arch your back.
- 14. Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.

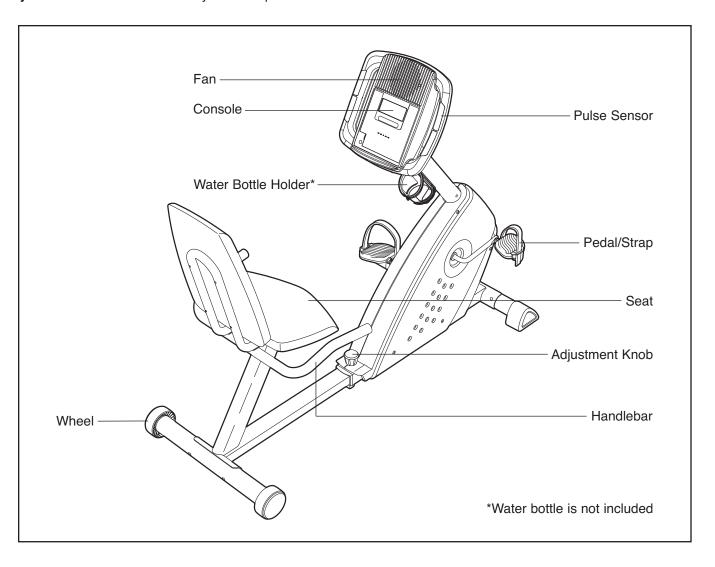
## **BEFORE YOU BEGIN**

Congratulations for selecting the new PROFORM® 385 CSX exercise bike. Cycling is one of the most effective exercises for increasing cardiovascular fitness, building endurance, and toning the body. The 385 CSX exercise bike offers a selection of features designed to let you enjoy this healthful exercise in the convenience and privacy of your home.

For your benefit, read this manual carefully before you use the exercise bike. If you have questions

after reading this manual, please see the front cover of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.



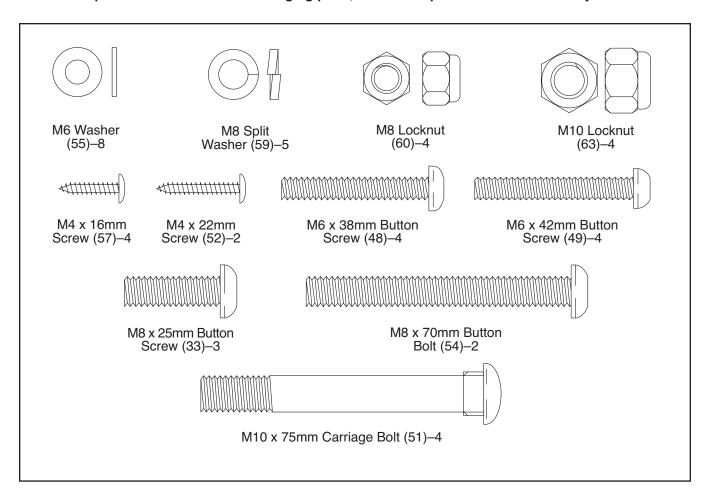
### **ASSEMBLY**

To hire an authorized service technician to assemble the exercise bike, call 1-800-445-2480.

**Assembly requires two persons.** Place all parts of the exercise bike in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed.

In addition to the included tool(s), assembly requires your own Phillips screwdriver  $\implies$  and adjustable wrench  $\implies$ .

See the drawings below to identify the small parts needed for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the key number is the quantity needed for assembly. **Note:** If a part is not in the hardware kit, check to see if it has been preassembled. To avoid damaging parts, do not use power tools for assembly.



1. To make assembly easier, read the information on page 5 before you begin assembling the exercise bike.

While another person lifts the front of the Frame (1) slightly, attach the Front Stabilizer (3) to the Frame with two M10 x 75mm Carriage Bolts (51) and two M10 Locknuts (63).

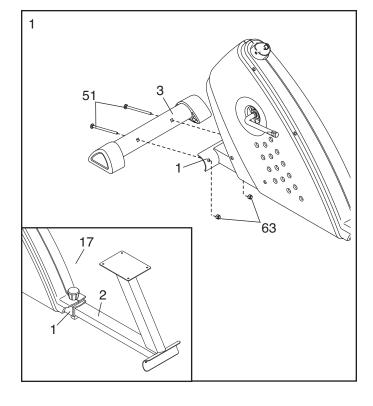
**See the inset drawing.** Slide the Rear Frame (2) out of the Frame (1), and then tighten the Adjustment Knob (17) into the Frame.

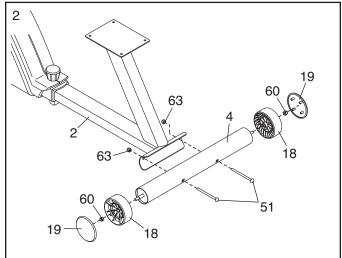
Note: After the exercise bike is assembled, adjust the Seat (not shown) to the proper position. As you pedal, there should be a slight bend in your knees when the pedals are in the farthest forward position. Loosen the Adjustment Knob (17), slide the Rear Frame (2) forward or backward, and retighten the Adjustment Knob.

2. Attach the Wheels (18) to the Rear Stabilizer (4) with two M8 Locknuts (60).

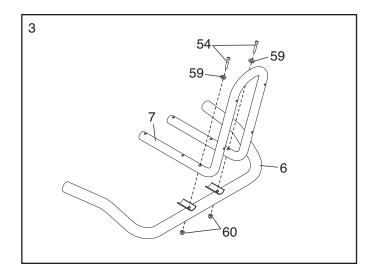
Press a Wheel Cap (19) onto each Wheel (18).

Attach the Rear Stabilizer (4) to the Rear Frame (2) with two M10 x 75mm Carriage Bolts (51) and two M10 Locknuts (63).

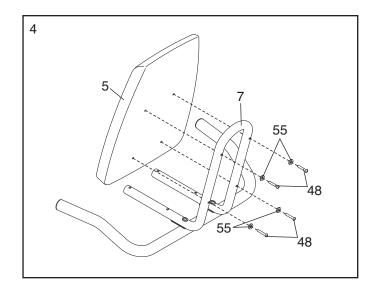




3. Attach the Seat Frame (7) to the Handlebar (6) with two M8 x 70mm Button Bolts (54), two M8 Split Washers (59), and two M8 Locknuts (60). **Do not tighten the Button Bolts yet.** 



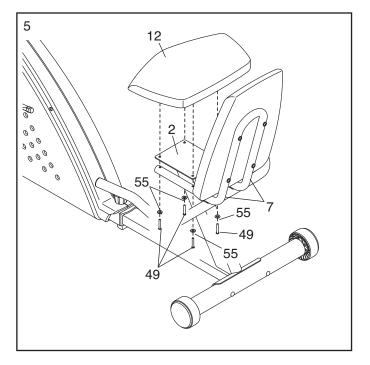
4. Attach the Backrest (5) to the Seat Frame (7) with four M6 x 38mm Patch Screws (48) and four M6 Washers (55). **Do not tighten the Patch Screws yet.** 



Have another person hold the Seat Frame (7) under the Rear Frame (2) as shown. Attach the Seat Frame and the Seat (12) to the Rear Frame with four M6 x 42mm Patch Screws (49) and four M6 Washers (55).

**See step 3.** Tighten the two M8 x 70mm Button Bolts (54).

**See step 4.** Tighten the four M6 x 38mm Patch Screws (48).

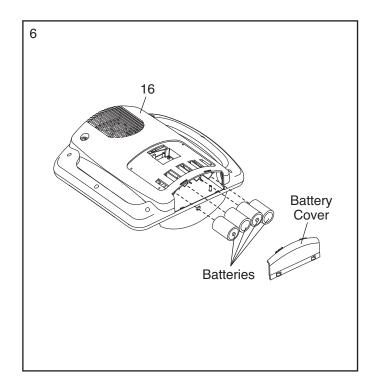


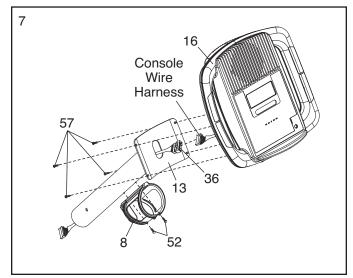
6. The Console (16) can use four 1.5V D batteries (not included); alkaline batteries are recommended. IMPORTANT: If the Console has been exposed to cold temperatures, allow it to warm to room temperature before inserting batteries. Otherwise, you may damage the console displays or other electronic components. Remove the battery cover and insert the batteries into the battery compartment. Make sure to orient the batteries as shown by the diagram inside the battery cover.

To purchase an optional power adapter, call the telephone number on the cover of this manual. To avoid damaging the console, use only a manufacturer-supplied power adapter. Plug one end of the power adapter into the jack on the console; plug the other end into an outlet installed in accordance with all local codes and ordinances.

 Connect the console wire harness to the Upper Wire Harness (36). Insert the console wire harness into the Upright (13). Attach the Console (16) to the Upright with four M4 x 16mm Screws (57).

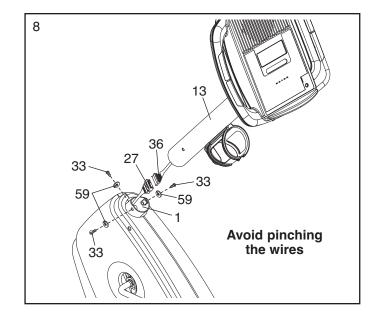
Attach the Water Bottle Holder (8) to the Upright (13) with two M4 x 22mm Screws (52).





8. Connect the Upper Wire Harness (36) to the Lower Wire Harness (27).

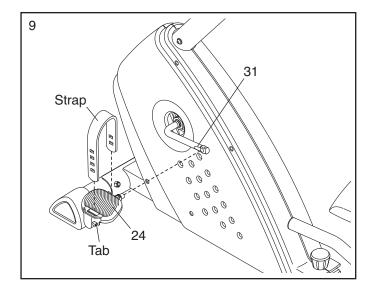
**Tip: Avoid pinching the wires.** Attach the Upright (13) to the Frame (1) with three M8 x 25mm Patch Screws (33) and three M8 Split Washers (59).



 Identify the Left Pedal (24), which is marked with an "L" sticker. Using an adjustable wrench, firmly tighten the Left Pedal counterclockwise into the left arm of the Crank (31).

Tighten the Right Pedal (not shown) **clockwise** into the right arm of the Crank (31).

Adjust the strap on the Left Pedal (24) to the desired position, and press the end of the strap onto the tab on the Left Pedal. Adjust the strap on the Right Pedal (not shown) in the same way.

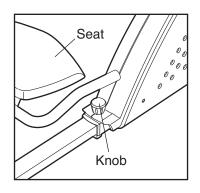


10. Make sure that all parts are properly tightened before you use the exercise bike. Note: After assembly is completed, some extra parts may be left over. Place a mat beneath the exercise bike to protect the floor.

## HOW TO USE THE EXERCISE BIKE

#### HOW TO ADJUST THE SEAT FRAME

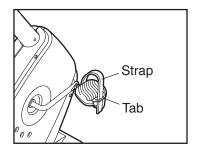
For effective exercise, the seat should be in the proper position. As you pedal, there should be a slight bend in your knees when the pedals are in the most forward position. To adjust the seat frame, first loosen the adjust-

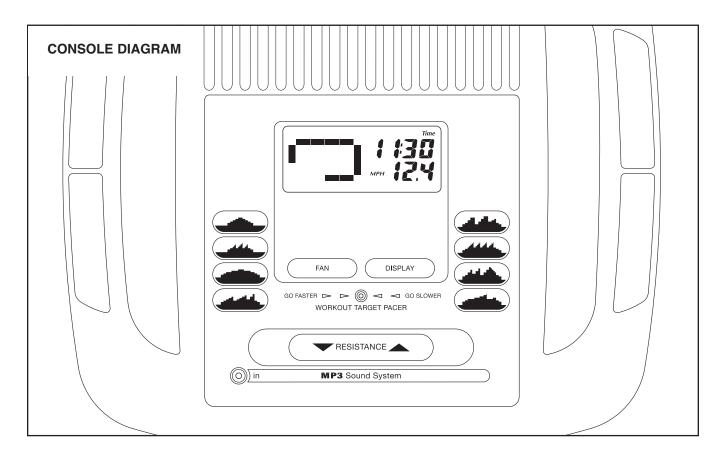


ment knob on the frame. Slide the seat frame forward or backward to the desired position. Then, retighten the adjustment knob.

#### **HOW TO ADJUST THE PEDAL STRAPS**

To adjust the pedal straps, first pull the ends of the straps off the tabs on the pedals. Adjust the straps to the desired position, and then press the ends of the straps onto the tabs.





#### **FEATURES OF THE CONSOLE**

The advanced console offers an array of features designed to make your workouts more effective and enjoyable. When you use the manual mode of the console, you can change the resistance of the pedals with the touch of a button. As you exercise, the console will provide continuous exercise feedback. You can even measure your heart rate using the handgrip pulse sensor.

The console also offers eight preset workouts. Each workout automatically changes the resistance of the pedals and prompts you to increase or decrease your pedaling speed as it guides you through an effective workout.

You can even connect your MP3 player or CD player to the console's sound system and listen to your favorite music or audio books while you exercise.

To use the manual mode, see page 12. To use a preset workout, see page 14. To use the sound system, see page 14.

Note: If there is a sheet of plastic on the face of the console, remove the plastic.

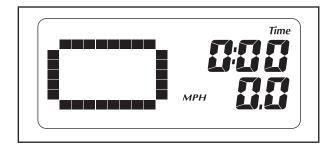
#### HOW TO USE THE MANUAL MODE

# 1. Press any button on the console or begin pedaling to turn on the console.

When you turn on the console, the displays and the workout target pacer will light. A tone will then sound and the console will be ready for use.

#### 2. Select the manual mode.

When you turn on the console, the manual mode will be selected. If you have selected a workout, reselect the manual mode by pressing one of the eight workout buttons on the console repeatedly until a track appears in the left display.



# 3. Begin pedaling and change the resistance of the pedals as desired.

As you pedal, change the resistance of the pedals by pressing the Magnetic Resistance increase and decrease buttons. There are ten



resistance levels. Note: After you press the buttons, it may take a moment for the pedals to reach the selected resistance level.

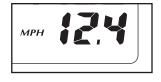
#### 4. Follow your progress with the displays.

The upper right display can show the elapsed time, the approximate number of calories you have burned, and the distance you have



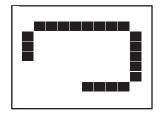
pedaled. The display will change information every few seconds.

The lower right display can show your pedaling speed and the resistance level of the pedals. The display will change modes every



few seconds. The display will also show your heart rate when you use the handgrip pulse sensor (see step 5 on page 13).

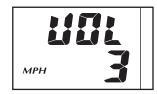
The left display will show a track representing 1/4 mile. As you exercise, indicators will appear in succession around the track until the entire track appears. The



track will then disappear and the indicators will again begin to appear in succession

To change the display mode, press the Display button repeatedly until the desired exercise information appears in the upper or lower right display. After several seconds, the displays will change modes automatically as before.

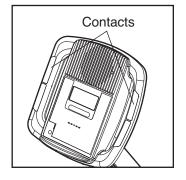
Note: The console can display speed and distance in either miles or kilometers. The letters MPH or Km/H will appear while your pedaling speed is dis-



played to show which unit of measurement is selected. To change the unit of measurement, first press the Display button for a few seconds until the display is blank; then, release the Display button. Press the Fan button repeatedly to change the unit of measurement. You can also adjust the volume of the console tones at this time. Press the Magnetic Resistance increase and decrease buttons to select a volume level between 1 and 5. When you have selected the desired unit of measurement and volume level, press the Display button again.

#### 5. Measure your heart rate if desired.

If there are sheets of plastic on the metal contacts on the handgrip pulse sensor, remove the plastic. In addition, make sure that your hands are clean.



To measure your heart rate, hold the

handgrip pulse sensor with your palms resting against the metal contacts. Avoid moving your hands or gripping the contacts tightly.

When your pulse is detected, a heart-shaped symbol will flash in the lower right display each time your heart beats, one or two dashes will appear, and then your heart rate will be shown. For the most accurate heart rate reading, hold the contacts for at least 15 seconds.

If your heart rate is not shown, make sure that your hands are positioned as described. Be careful not to move your hands excessively or to squeeze the metal contacts tightly. For optimal performance, clean the metal contacts using a soft cloth; never use alcohol, abrasives, or chemicals to clean the contacts.

#### 6. Turn on the fan if desired.

The fan has high, low, and auto speed settings; while the auto mode is selected, the speed of the fan will automatically increase or decrease as you increase or decrease your pedaling speed. Press the Fan button repeatedly to select a fan speed or to turn off the fan. Note: If the pedals do not move for about thirty seconds, the fan will turn off automatically.

Pivot the thumb tab on the right side of the fan to adjust the fan angle.



# 7. When you are finished exercising, the console will turn off automatically.

If the pedals do not move for several seconds, a series of tones will sound and the console will pause.

If the pedals do not move for about five minutes, the console will turn off and the displays will be reset.

#### **HOW TO USE A PRESET WORKOUT**

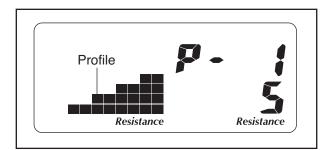
1. Press any button on the console or begin pedaling to turn on the console.

See step 1 on page 12.

#### 2. Select a preset workout.

To select one of the eight preset workouts, press one of the eight buttons on the right and left side of the console.

When you select a preset workout, the name of the workout and the maximum resistance level will appear in the display for a few seconds. A profile of the resistance levels of the workout will also scroll across the left side of the display.



#### 3. Begin pedaling to start the workout.

Each workout is divided into either 20 or 30 oneminute segments. One resistance level and one target pace setting are programmed for each segment. Note: The same resistance level and/or target pace setting may be programmed for consecutive segments.

During the workout, the workout profile will show your progress (see the drawing above). The flashing segment of the profile represents the current segment of the workout. The height of the flashing segment indicates the resistance level for the current segment. At the end of each segment of the workout, a series of tones will sound and the next segment of the profile will begin to flash. If a different resistance level is programmed for the next segment, the resistance level will appear in the display for a few seconds to alert you. The resistance of the pedals will then change.

During the workout, the workout target pacer will prompt you to keep your pedaling speed near the target pace setting for the current segment. When a left indicator lights, increase your speed; when a right indicator lights, decrease your speed. When the center indicator lights, maintain your current speed. IMPORTANT: The workout target pacer is intended only to provide a goal. Make sure to pedal at a speed that is comfortable for you.



If the resistance level for the current segment is too high or too low, you can manually override the resistance level by pressing the Magnetic Resistance increase or decrease buttons. However, when the current segment ends, the resistance of the pedals will automatically adjust to the resistance level programmed for the next segment.

If you stop pedaling for several seconds, a series of tones will sound and the workout will pause. To restart the workout, simply resume pedaling. The workout will continue until the last segment of the workout ends.

4. Follow your progress with the displays.

See step 4 on page 12.

5. Measure your heart rate if desired.

See step 5 on page 13.

6. Turn on the fan if desired.

See step 6 on page 13.

7. When you are finished exercising, the console will turn off automatically.

See step 7 on page 13.

#### HOW TO USE THE SOUND SYSTEM

To play music or audio books through the console's sound system while you exercise, plug an audio cable (not included) into the jack on the console and into a jack on your MP3 player or CD player; make sure that the audio cable is fully plugged in.

Next, press the play button on your MP3 player or CD player. Adjust the volume of the speakers using the volume control on your MP3 player or CD player.

### MAINTENANCE AND TROUBLESHOOTING

Inspect and properly tighten all parts of the exercise bike regularly. Replace any worn parts immediately.

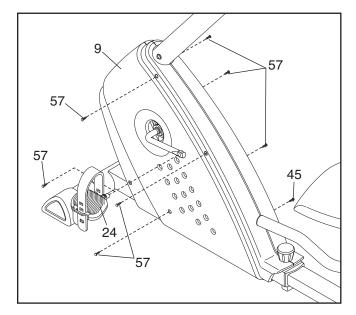
To clean the exercise bike, use a damp cloth and a small amount of mild soap. IMPORTANT: To avoid damage to the console, keep liquids away from the console and keep the console out of direct sunlight.

#### **BATTERY REPLACEMENT**

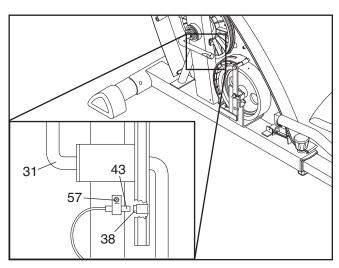
If the console display becomes dim, replace all the batteries at the same time; most console problems are the result of low batteries. To replace the batteries, see assembly step 6 on page 8.

#### HOW TO ADJUST THE REED SWITCH

If the console does not display correct feedback, the reed switch should be adjusted. To adjust the reed switch, you must first remove the Left Shield (9). Using an adjustable wrench, turn the Left Pedal (24) clockwise and remove it. Next, remove the M4 x 16mm Screws (57) and the M4 x 25mm Screw (45). Then, carefully remove the Left Shield.



With the left side shield removed, locate the Reed Switch (43). Turn the Crank (31) until the Magnet (38) is aligned with the Reed Switch. Next, loosen, but do not remove, the indicated M4 x 16mm Screw (57). Slide the Reed Switch slightly closer to or away from the Magnet, and then retighten the Screw. Turn the Crank for a moment. Repeat until the console displays correct feedback. When the Reed Switch is correctly adjusted, reattach the left side shield and the left pedal.



#### HANDGRIP PULSE SENSOR TROUBLESHOOTING

If the handgrip pulse sensor does not function properly, see step 5 on page 13.

### **EXERCISE GUIDELINES**

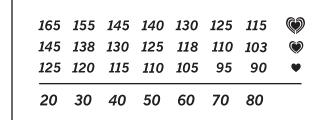
WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems.

The pulse sensor is not a medical device. Various factors may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

#### **EXERCISE INTENSITY**

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.



To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your "training zone." The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses *carbohydrate calories* for energy. Only after the first few minutes of exercise does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

#### **WORKOUT GUIDELINES**

**Warming Up**—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

**Cooling Down**—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

#### **EXERCISE FREQUENCY**

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

#### **SUGGESTED STRETCHES**

The correct form for several basic stretches is shown at the right. Move slowly as you stretch—never bounce.

#### 1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

#### 2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

#### 3. Calf/Achilles Stretch

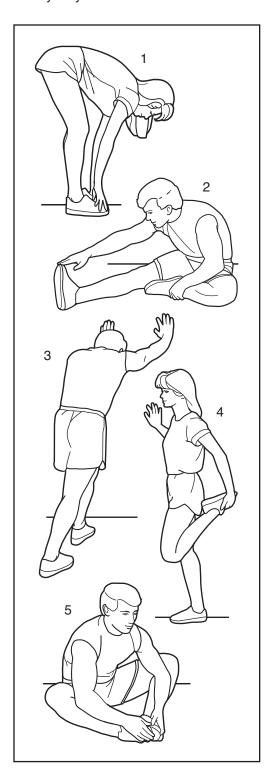
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

#### 4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

#### 5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



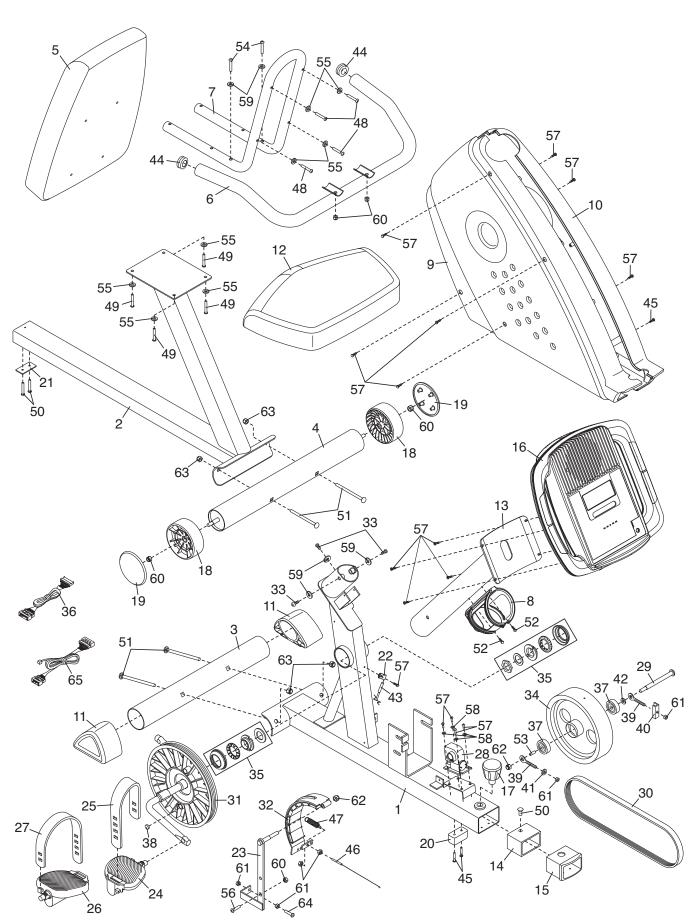
R0810B

| Key No. | Qty. | Description           | Key No. | Qty. | Description               |
|---------|------|-----------------------|---------|------|---------------------------|
| 1       | 1    | Frame                 | 34      | 1    | Flywheel                  |
| 2       | 1    | Rear Frame            | 35      | 1    | Crank Bearing Assembly    |
| 3       | 1    | Front Stabilizer      | 36      | 1    | Upper Wire Harness        |
| 4       | 1    | Rear Stabilizer       | 37      | 2    | Bearing                   |
| 5       | 1    | Backrest              | 38      | 1    | Magnet                    |
| 6       | 1    | Handlebar             | 39      | 2    | Tension Bolt              |
| 7       | 1    | Seat Frame            | 40      | 1    | Tension Bracket           |
| 8       | 1    | Water Bottle Holder   | 41      | 1    | M8 Washer                 |
| 9       | 1    | Left Shield           | 42      | 1    | Flywheel Washer           |
| 10      | 1    | Right Shield          | 43      | 1    | Reed Switch/Wire          |
| 11      | 2    | Stabilizer Cap        | 44      | 2    | Handlebar Cap             |
| 12      | 1    | Seat                  | 45      | 3    | M4 x 25mm Screw           |
| 13      | 1    | Upright               | 46      | 1    | Resistance Cable          |
| 14      | 1    | Front Bushing         | 47      | 1    | Return Spring             |
| 15      | 1    | Rear Bushing          | 48      | 4    | M6 x 38mm Patch Screw     |
| 16      | 1    | Console               | 49      | 4    | M6 x 42mm Patch Screw     |
| 17      | 1    | Adjustment Knob       | 50      | 3    | M4 x 16mm Flat Head Screw |
| 18      | 2    | Wheel                 | 51      | 4    | M10 x 75mm Carriage Bolt  |
| 19      | 2    | Wheel Cap             | 52      | 2    | M4 x 22mm Screw           |
| 20      | 1    | Frame Pad             | 53      | 1    | 5mm Spacer                |
| 21      | 1    | Frame Stop            | 54      | 2    | M8 x 70mm Button Bolt     |
| 22      | 1    | Reed Switch Clamp     | 55      | 8    | M6 Washer                 |
| 23      | 1    | C-magnet Bracket      | 56      | 1    | M8 x 20mm Button Bolt     |
| 24      | 1    | Left Pedal/Strap      | 57      | 16   | M4 x 16mm Screw           |
| 25      | 1    | M6 x 38mm Bolt        | 58      | 4    | M5 Washer                 |
| 26      | 1    | Right Pedal/Strap     | 59      | 5    | M8 Split Washer           |
| 27      | 1    | Lower Wire Harness    | 60      | 5    | M8 Locknut                |
| 28      | 1    | Resistance Motor      | 61      | 6    | M6 Nut                    |
| 29      | 1    | Flywheel Axle         | 62      | 2    | M8 Jam Nut                |
| 30      | 1    | Belt                  | 63      | 4    | M10 Locknut               |
| 31      | 1    | Pulley/Crank          | *       | _    | User's Manual             |
| 32      | 1    | C-magnet              | *       | _    | Assembly Tool             |
| 33      | 3    | M8 x 25mm Patch Screw |         |      | -                         |

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. \*These parts are not illustrated.

# EXPLODED DRAWING-Model No. PFEX71808.0

R0810B



### ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- · the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

### LIMITED WARRANTY

IMPORTANT: You must register this product within 30 days of the purchase date to avoid added fees for service needed under warranty. Go to www.proformservice.com/registration.

ICON Health & Fitness, Inc. (ICON) warrants this product to be free from defects in workmanship and material, under normal use and service conditions. Parts and labor are warranted for ninety (90) days from the date of purchase.

This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to repairing or replacing, at ICON's option, the product through one of its authorized service centers. All repairs for which warranty claims are made must be preauthorized by ICON. If the product is shipped to a service center, freight charges to and from the service center will be the customer's responsibility. For replacement parts shipped while the product is under warranty, the customer will be responsible for a minimal handling charge. For in-home service, the customer will be responsible for a minimal trip charge. This warranty does not extend to any damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repairs not provided by an ICON authorized service center; to products used for commercial or rental purposes or as store display models; or to products transported or purchased outside the US. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or costs of removal or installation; or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties, and any implied warranties of merchantability or fitness for a particular purpose are limited in their scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights that vary from state to state.

ICON Health & Fitness, Inc., 1500 S. 1000 W., Logan, UT 84321-9813